Δοι		alShoot		
Abb		al Sheel		
Preliminary specification Final specification				
Customer Name	xxx xx	x		
Product Description	2.1inc	h 16000RGB*1600 TFT-LCD N	lodule	
Version	Pre.0			
Supplier BOE				
Module Code	VS021	XRM-NW0-DKP0		
Customer Approval		BOE Approval		
SIGNATURE/TITLE	DATE	SIGNATURE/TITLE	DATE	
PREPARED BY		PREPARED BY		
REVIEWED BY		REVIEWED BY		
		/		
APPROVED BY (R&D)		APPROVED BY (R&D)		
		//		
APPROVED BY (QA)		APPROVED BY (QA)		

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DOL	т	FT LCD PRODUCT	P1	2019.10.11
P Produ Model Descr	rodu	ct Specifi : 2.1" TFT-LCD M : VS021XRM-NW : 2.1" 1600RGB×	cation lodule 0-DKP0	Color
	Ó	3		
PREPARI	ED BY	CHECKED BY	APPROVA	LED BY
N				
C	PTOELEC	ORDOS YUANSHENG IRONICS TECHNOLO	GY CO.,LTD.	
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		<u>.</u>		
		Revision History		
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1.0 GENERAL DESCRIPTION

1.1 Introduction

The 2.1inch TFT-LCD Module is a Color Active Matrix TFT LCD panel using LTPS (Low Temperature Poly-silicon) TFT's (Thin Film Transistors) as an active switching devices. This module has a 2.1 inch diagonally measured active area with 1600*1600 resolutions (1600 horizontal by 1600 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical stripe and this module can display 16.7M colors. The TFT-LCD panel used for this module is adapted for a low reflection and higher color type.



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 1.2 Features High PPI Fast response High frame rational High luminan RoHS、 Halog 	e time itio ce, low reflection and wide viewing angle gen Free Compliant		
 1.3 Application Virtual Reality Augmented F 	/ Device Reality Device		
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1.4 General Speci	fication			
		< Table 1. General Specifications >		
Parameter	-	Specification	Unit	Remark
Display method		Active matrix TFT		
Display mode		Transmission mode, Normally black		D,
Screen size		2.1" (38.4mm)	inch	diagonally
Number of pixels		1600(H) × 1600(V)	pixels	1058 ррі
Pixel pitch		8(H) × 24(V)	um	
Pixel arrangement		RGB stripe	-	
Display colors		16.7M	colors	8bit
NTSC Ratio		70.8%		
LCM Outline Dime	nsion	41.2(H) × 45.3(V) × 1.66 (T)	mm	Note ()
LCM Weight		6.0 ±1.0	gram	Note T)
Driver IC		R63455		
Interface		MIPI DSI (Video Mode)		
Surface Treatment	t	HC, ≥3H		
Note: 1) Protection film	is not inc	luded.		
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BOE	PR	PRODUCT GROUP TFT LCD PRODUCT			ISSUE DAT	
Der					2019.10.1	
2.0 ABSOLUTE	E MAXIMU	M RATINGS				
Items	< Tab	Symbol	Maximum Ratings	> [Unit	Ta =25 ± 2 °C] Remark	
Logic voltage		VDDI	-0.3 to +1.8	V	$\overline{\mathbf{O}}$	
Positive Ar Power Supply	nalog Voltage	AVDD	-0.3 to +6.0	V		
Negative A Power Supply	nalog Voltage	AVEE	-6.0 to +0.3	V		
LED forward current		I _{LED}	45	mA	each LED 20% on duty	
Storage temperature		T _{STG}	-40 to +70	°C		
Operation temperature		T _{OPR}	-10 to +55	°C		
Humidi (ambient temep	ty rature=Ta)		Ta≤60°C, 90%	RH Max.	1	

Note 1: If the module exceeds the absolute maximum ratings, it may be damaged permanently. Also, if the module operated with the absolute maximum ratings for a long time, its reliability may drop. It is not allowed for any of these ratings to be exceeded. Make sure all the design characte ristics are adequate before the panel is initialed.

Note 2: Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be 39 °C max. and no condensation of water.



BOF	F	PRODU	CT GRC	OUP	RE	V	ISSUE DATI
		TFT LCD PRODUCT			P1		2019.10.11
.0 ELECTR 3.1 TFT LCD	ICAL SPE Panel < Table	CIFICAT	IONS anel Electrica	ıl Specifi	cations >	[Ta	=25±2 °C]
Item	S	Symbol	Min.	Тур.	Max.	Unit	Remark
Logic vo	ltage	VDDI	1.7	1.8	1.9	V	
Positive A Power Suppl	Analog ly Voltage	AVDD	5.7	6.0	6.3	V	Note 1
Negative Power Suppl	Analog Iv Voltage	AVEE	-6.3	-6.0	-5.7	V	
Frame I	Ratio	FPS	-	70/90		Hz	
Input signal	High level	V _{IH}	0.7×VDDI	-	VDDI	V	
voltage	Low level	VIL	VSSI	-	0.3×VDDI	V	
Output signal	High level	V _{OH}	0.8×VDDI		VDDI		
voltage	Low level	V _{OL}	VSSI	-	0.2×VDDI		
		I _{VDDI}		79.8	87.7	mA	
Current con	sumption	I _{AVDD}	-	8.7	12	mA	Note 2
		I _{AVEE}	-	-5.4	-11	mA	
Driver		HBM	- 2	-	+2	kV	
Driver IC	ESD	MM	-200	-	+200	V	
Note 1: The value can The operation ation is not gua e, a bypass ca all the design s Note 2: Test pattern: A	be adjusted is guarantee aranteed if a pacitor must settings are u	by softwar ed under th quick volta be inserte used withir	re to optimize e recommen age change c ed into the line n this range b	display ded oper occurs du e close to efore the	quality. rating condition uring operation o power pin. e panel is init	ons onl on. To p Please ialed.	y. The oper revent nois e make sure
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3.2 Back-light Unit

	< Table 4	. LED Drivii	ng Specific	ations >		Ta=25+/-2°C
Items	Symbol	Min.	Тур.	Max.	Unit	Remark
Forward Current	lf	-	45mA@2 0%duty	-	mA	Note1
Forward Voltage	Vf	-	6.5	-	V	Note1
Power Consumption	P_{BL}	-	468	-	mW	Note2
LED Q'ty			8		Ea	

Note 1: The driving condition is defined for each LED chip.

Note 2: The B/L power consumption is defined for the backlight module. the schematic drawing of the backlight unit is as the figure. The B/L power consumption is based on 20% on duty mode

Ref. Total power consumption(max) depends on LED current/LED driver efficiency, etc.



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4.0 OPTICAL SPECIFICATION

4.1 Overview

The optical characteristics should be measured in a dark room (ambient luminance≤ 1 lux and temperature = $25\pm2^{\circ}$ C) with the equipment of Konica Minolta CA-310 and CS-2000 and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of θ and Φ equal to 0° . The center of the measuring spot on the display su rface should stay fixed.

The operation should be under the recommended operating conditions.

4.2 Optical Specifications

Item		Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
		θ3			40	-		
	Horizontal	θ ₉		-	40	-	1.	
Viewing Angle	Mantiaal	θ ₁₂	CR > 100	-	40	-	degree	Note 1
	vertical	θ ₆		-	40	-		
Color Ga	amut (NTSC)		$\theta = 0^{\circ}$	-	70.8	-	%	
Contrast Rat	io	CR	$\theta = 0^{\circ}$	500	650	-		Note 2
Luminance of White	Center	Y _w	0 - 00	360	450	-	cd/m ²	Note 3
Luminance Uniformity	5 Points	ΔΥ5	$\Theta = 0^{\circ}$	80%	85%	-		Note 4
	Ded	Rx		-	0.640	-		
	Rea	Ry		-	0.330	-		
		Gx		-	0.334	-		1
Chromaticity	Green	Gy	0 - 00	-	0.628	-		
(CIE 1931)	Divis	Bx	$\Theta = 0^{\circ}$	-	0.150	-		
	Blue	Ву		-	0.060	-		1
	\ \ /h:to	Wx		-	0.280	-		
	vvnite	Wy		-	0.290	-]
Response Til (G to G)	ne	т	θ = 0°	-	-	5.5	ms	Note 6
Flicker			$\theta = 0^{\circ}$	-	-	-30	db	Note 7
Cross Talk		СТ	$\theta = 0^{\circ}$	-	-	2	%	Note 8
		1					-	
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<Table 5. Optical Specifications>







$\begin{array}{c c c c c c c }\hline \hline P1 & 2019.10.11 \\ \hline \\$	BOF	PRODUCT GROUP	REV	ISSUE DATE
Photo detector (CA310) LCM LCM LCM Fig.2 Luminance, uniformity & chromaticity measurement setup Fig.2 Luminance, uniformity & chromaticity measurement setup fg.3 Luminance uniformity measurement setup Note 5. The color chromaticity is measured with all pixels first in red, green, blue and white. Measurements should be made at the center of the panel. Note 6. Definition of Response time. The output signals of photo detector are measured when the input signals are switched between different display pattern (Gray-to-Gray). The response time is defined as the time interval between the 10% and 90% of amplitudes (Fig.4)	DZL	TFT LCD PRODUCT	P1	2019.10.11
	Fi Note 5. The color of Measurem Note 6. Definition of The output switched be The respon amplitudes	Photo detector (CA310) LCM LCM LCM LCM LCM LCM LCM LCM	ent setup red, green, blu the input sign). en the 10% ar	up ue and white. als are nd 90% of
				DACE
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5.0 INTERFACE CONNECTION

The electronics interface connector is **Kyocera 145863050024829+** The connector interface pin assignments are listed in Table 6. <Table 6. Pin Assignments for the Interface Connector>

		Connector:1458	3630500248	829+	
NO.	Symbol	Description	NO.	Symbol	Description
1	GND	Ground	2	NC	No Connection
3	PNSLV	Main port select	4	VSP	Positive power
5	BLUPWM	BLU duty control	6	NC	No Connection
7	TE	TE signal output	8	VSN	Negative power
9	RESET	DDIC reset signal	10	GND	Ground
11	GND	Ground	12	DSIB_D3_P	MIPI-DSI-Data lane
13	DSIB_D0_P	MIPI-DSI-Data lane	14	DSIB_D3_N	MIPI-DSI-Data lane
15	DSIB_D0_N	MIPI-DSI-Data lane	16	GND	Ground
17	GND	Ground	18	DSIB_CLK_P	MIPI-DSI-Clock lane
19	DSIB_D1_P	MIPI-DSI-Data lane	20	DSIB_CLK_N	MIPI-DSI-Clock lane
21	DSIB_D1_N	MIPI-DSI-Data lane	22	GND	Ground
23	GND	Ground	24	DSIB_D2_P	MIPI-DSI-Data lane
25	DSIA_D2_N	MIPI-DSI-Data lane	26	DSIB_D2_N	MIPI-DSI-Data lane
27	DSIA_D2_P	MIPI-DSI-Data lane	28	GND	Ground
29	GND	Ground	30	DSIA_D1_N	MIPI-DSI-Data lane
31	DSIA_CLK_N	MIPI-DSI-Clock lane	32	DSIA_D1_P	MIPI-DSI-Data lane
33	DSIA_CLK_P	MIPI-DSI-Clock lane	34	GND	Ground
35	GND	Ground	36	DSIA_D0_N	MIPI-DSI-Data lane
37	DSIA_D3_N	MIPI-DSI-Data lane	38	DSIA_D0_P	MIPI-DSI-Data lane
39	DSIA_D3_P	MIPI-DSI-Data lane	40	GND	Ground
41	GND	Ground	42	NC	No Connection
43	ID0	ID Pin(low : 0)	44	LED+	LED Positive power
45	ID1	ID Pin (high : 1)	46	NC	No Connection
47	IOVCC1	Power for digital circuit	48	LED1-	LED Negative power
49	IOVCC2	Power for digital circuit	50	LED2-	LED Negative power

Remark:

Pin 3 "PNSLV" is a Main Port select pin, which is should be connected to the 'L' level;

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DGF	TFT LCD PRODUCT	P1	2019.10.11
7.0 Timing Char 7.1 Power On/Of The power supply Of illustrated in figure be Power 210msec (Set Eiler) (Set Section 1000) (Set Section 1000) (Section 100	racteristics f Sequence N/OFF setting for Display ON/OFF, Standby Set/Exit, elow. wer On Sequence Power Supplier On Hardware Reset Steep Out Command XIT_SLEEP_MODE(0x11) isplay On Command SET_DISPLAY_ON(0x29) Normal Display	and Sleep Set/E	Exit sequences is ce d d d d d d d d d d d d d
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7.	3 Deep Standby	Mode Timing				
	Sequence	Command		State		
	Sequence	ooninang	From	-		To
1	Power on sequence with HWRESET	(RESET_N = Low \rightarrow High)	Power o	tt	Sle	ep mode ou
2-a	HWRESET	(RESET_N = Low)			Dee	p standby on
2-b	HWRESET sequence	$(RESET_N = High \rightarrow Low \rightarrow High)$	All statu	S	Sle	ep modé on
3			Sleep mod	e on	Sle	ep mode off
5	exit_sleep_mode sequence	exit_sleep_mode(11h)	Sleep mod (display 0	e off (ff)	(1	Display ()ff)
6			Sleep mod (display 0	e off m)	Sle (I	ep mode off Display on)
7	exit_sleep_mode + set_display_on sequence	exit_sleep_mode(11h) set_display_on(29h)	Sleep mod	e on	Sle (I	ep mode off Display on)
9	sét display on		Sleep mode (display d	e off ff)	Sle (I	ep modé off Display on)
10	sequence	set_display_on(29h)	Sleep mode (display d	e off m)	Sle (I	ep mode off Display on)
11	set_display_off		Sleep mode (display d	e off m)	Sle (I	ep mode off Display off)
12	sequence	set_display_off(28h)	Sleep mod (display o	e off (ff)	Sle (I	ep mode off Display off)
13		200	Sleep mod (display o	e off (ff)		
14	enter_sleep_mode sequence	enter_sleep_mode(10h)	Sleep mod (Display (e off)n)	Sie	ep mode on
15		6.9	Sleep mod	e on		
17		~	Sleep mod (display 0	e off m)		
18	soft_reset sequence	soft_reset(01h)	Sleep mode (Display o	e off off)	Sle	ep mode on
19			Sleep mod	e on		
21	Deep standby mode on sequence	(RESET_N = High \rightarrow Low)	Sieep mod	e on	Dee	p standby on
22	Deep standby mode off sequence	(RESET_N = Low \rightarrow High)	Deep stand	by on	Sle	ep mode on
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7.4 MIPI Interface Characteristics

MIPI DSI HS-RX Clock and Data-Clock Specifications

Item	Symbol	Unit	Test Condition	Minimum	Typical	Maximu m
Symbol rate*	fSYMBOL	Msps	IOVCC = DPHYVCC = 1.65 ~ 1.95V	80	H	1300
UI instantaneous	UI	ns	IOVCC = DPHYVCC = 1.65 ~ 1.95V	0.77		12.5
Data transfer rate*	tDSIR	Mbps	IOVCC = DPHYVCC = 1.65 ~ 1.95V	182	-	2971
Inter lane skew	Tskew- inter	UI	IOVCC = DPHYVCC = 1.65 ~ 1.95V	-3.5	-	+3.5

1 C-PHY data transfer rate is 2.28 times the C-PHY symbol rate.



	Item	Symbo	Unit	Test Condition	Minimum	Typical	Maximum	Footnote	
	DSICLK frequency	fDSICL	K MHz	IOVCC = DPHYVCC = 1.65 ~ 1.95V	250	1-1-1-1	650	4	
	DSICLK cycle time	tCLKP	ns	IOVCC = DPHYVCC = 1.65 ~ 1.95V	1.54	-	4	1	
	DSI data transfér raté	tDSIR	Mbps	IOVCC = DPHYVCC = 1.65 ~ 1.95V	500	11:	1300	4	
			UI	IOVCC = DPHYVCC = 1.65 ~ 1.95V	0.15	-	-	1, 3	
	Data to clock setup		ns	DSI transfer rate ≤ 1000 Mbps	0.15	1	-	1,2,3	
	time	tSEIU	UI	IDVCC = DPHYVCC = 1.65 ~ 1.95V	0.2	-	-	1,3	
			ns	DSI transfer rate $>$ 1000 Mbps	0.13	-	-	1, 2, 3	
			UI	IOVCC = DPHYVCC = 1.65 ~ 1.95V	0.15		-	1,3	
	Clock to data hold.	unil	ns	DSI transfer rate \leq 1000 Mbps	0.15	-	-	1, 2, 3	
	time	THOLI	UI	UI IOVCC = DPHYVCC = 1.65 ~ 1.95V 0.2	-		1, 3		
			ns	DSI transfer rate > 1000 Mbps	0.13	1	-	1,2,3	
	1. Minimum 110 mV 2. tSETUP/tHOLD tir 3. Minimum tSETUP	//-110 m\ nes are m /tHOLD Ti	/ HS different leasured with ime is 0.15 W	ial swing is required for display data transfe out HS-TX jitter. or 0.20 W. This value may change accordin	r. ng to the DSI th	ansfer rate.			
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lten	1	Symbol	Unit	Test Condition	Minimum	Typical	Maximu	
Time to drive LP-0	000 to prepare	T3-PREPARE	Ns	10VCC = DPHYVCC =	38		95	
Time interval during h can receive high spec the beginning	igh speed receiver ad data starting at Of ta-PREPARE	T3-SETTLE	Ns	IOVCC = DPHYVCC = 1.65 ~ 1.95V	95		300	
Time from driv to sending si	ing LP-000	T3-PREPARE + T3PREAMBLE	-	IOVCC = DPHYVCC = 1.65 ~ 1.95V	300ns*1		+	
Time to drive L a HS bo	P-111 after urst	This-exit	Ns	IOVCC = DPHYVCC = 1.65 - 1.95V	100	-	-	1
Time to drive after a turnaror	e LP-000 und request	T _{TA-GO}	+	IOVCC = DPHYVCC = 1.65 ~ 1.95V		4 • TLPTX		1
Time that the new tran the LP-100 state befor bridge state (LP-00 turnaro	nsmitter waits after re transmitting the 10) during a link und	TTA-SURE.	-	IOVCC = DPHYVCC = 1.65 ~ 1.95V	1 • TLPTX	-	2 • TLPTX	
Time that the new tran bridge state (LP-000 control during a li	nsmitter drives the 1) after accepting nk turnaround	TTA-GET	-	IOVCC = DPHYVCC = 1.65 ~ 1.95V		5 • Tlptx		
Length of any state pe	low-power priod	TLPX	Ns	IOVCC = DPHYVCC = 1.65 ~ 1.95V	50	8	-	
Ratio of TLPX(MAST between the n slave si	Ratio of TLPX(MASTERI)/TLPX(SLAVE) between the master and slave sides		25	10VCC = DPHYVCC = 1.65 ~ 1.95V	2/3	-	3/2	
Time that the transmitter continues sending post words (4444444) after the last associated data lane has transitioned to LP mode ²		Тз-розт	-	IOVCC = DPHYVCC = 1.65 ~ 1.95V	224*2	-		-
Length of the low-pro	TLPTX	Ns	IOVCC = DPHYVCC = 1.65 ~ 1.95V	-	(8/fosc)		1	
T3PREPARE+T3PR Thé minimum CPHY spècific	EAMBLE, IS the same as the value of T _{3 POST} is defin ation states that the va	ne Tssemue minin ed as 7 UI in th alue of Tseosrsh	num value. e CPHY spe ould be ad	ecification. However, R63455 justable at the transmitter fro	requires a T3.e m 7 UI to 224 U	srperiod at 2 II in Incremen	24 UI. The its of 7 UI.	
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		TF	r lcd	PRODUCT	UCT P1 20				
item	Syt	nbol	Unit	Test Condition	Minimum	Typical	Maximum		
Time to drive LP-00 prepare for HS transmissio	to THS-P	REPARE	-	IOVCC = DPHYVCC = 1.65 ~ 1.95V	40 ns + 4 • Ul	-	85 ns + 6 • UI		
THS-PREPARE + time to driv O before the sync sequ	ve HS- THS-P uence + TH	REPARE IS-ZERO	-	IOVCC = DPHYVCC = 1.65 ~ 1.95V	145ns + 10 • UI		-		
Time to drive flippe differential state after last payload dat of a HS transmission bu	ed ta bit. urst ^{1, 2}	FTRAIL	-	IOVCC = DPHYVCC = 1.65 ~ 1.95V	max (n • 8 • U), 60 ns + n • 4 • UI)	-	-		
Time to drive LP-11 a a HS burst	after T _H	S-ENIT	ns	IOVCC = DPHYVCC = 1.65 ~ 1.95V	100	: e :	T End		
Time to drive LP-00 after a turnaround reg	0 quest Tr	AGO	-	IOVCC = DPHYVCC = 1.65 ~ 1.95V		4 • Тцетх			
Time that the new TX of after the LP-10 state b transmitting the bridge (LP-00) during a lim turnaround	waits before e state T _{TA} hk	SURE	-	IOVCC = DPHYVCC = 1.65 ~ 1.95V	1 • Тытх	÷	2 * Тцртх		
Time that the new TX of the bridge state (LP-OO accepting control duri link turnaround	drives 1) after Tu ing a	4-GET	-	IOVCC = DPHYVCC = 1.65 ~ 1.95V	5 * Turx				
Length of any low-po state period	wer T	V ^A L	ns	IOVCC = DPHYVCC = 1.65 ~ 1.95V	50 -		-		
Ratio of TLPX(MASTER)/TLP2 between the master slave sides	and Rati	O T _{LPX}	-	IOVCC = DPHYVCC = 1.65 ~ 1.95V	2/3	-	3/2		
Time that the transm continues sending HS after the last associa data lane has transition LP mode ³	atter clock ated Tou ned to	K-PQST	-	IOVCC = DPHYVCC = 1.65 ~ 1.95V	60 ns + 52 UI	191	4		
TCLK-PREPARE +time for lea 0 drive period before st the clock	ad HS- tarting +Tours	PREPARE UK-ZERIO	ns	IOVCC = DPHYVCC = 1.65 ~ 1.95V	300	(<i>→</i>	÷.		
Time that the HS cloc driven prior to any asso data lane beginning transition from LP to mode	ck is ociated the Tou HS	K-PRE	,ui	IOVCC = DPHYVCC = 165 ~ 195V	8	-	-		
Time to drive LP-00 prepare for HS clock transmis	to Tcuki	PREPARE	ns	IOVCC = DPHYVCC = 1.65 ~ 1.95V	38	-	95		
Time to drive HS differ state after last paylo clock bit of an HS transmission burs	ential Dad Tou St	K-TRAIL	nis.	IOVCC = DPHYVCC = 1.65 ~ 1.95V	60		÷		

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SO	F	PRODUCT GROUP			REV	IS	SUE DA	
		TFT	LCD PR	ODUCT		P1	2	019.10.
S Initial	Code Setti & Porch S	ng Setting (for re	ference	only)				
	ľ	tem		Symbol	Min.	Typ.	Max.	Unit
		Frame Rate		-	-	70/90		Hz
0		Line Time		-	-	2.5	-	us
Speed*		Dot CLK		-	-	-	-	MHz
		MIPI Speed		-	-	700	-	Mbps
		Horizontal total	time	Htotal	-	TBD	-	dot
		Horizontal Activ	ve time	Hactive		1600		dot
	Horizontal	Horizontal Puls	e Width	Hsync	-	1	-	dot
		Horizontal Bac	k Porch	HBP	-	20	-	dot
Doroh		Horizontal From	nt Porch	HFP	-	30	-	dot
Porch		Vertical Total		Vtotal	-	TBD	-	line
		Vertical Active		Vactive		1600		line
	Vertical	Vertical Pulse Width		Vsync	-	1	-	line
		Vertical Back F	orch	VBP	-	29	-	line
		Vertical Front F	Porch	VFP	-	150	-	line
		Lane			-	4	8	Lane
正向 扫描	y Scan Dir Data D	ection Direction	36h 00h				tive Area	
反向 扫描	1 V V 1	F	c0h			Adi		

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	JF				
TFT LCD PRODU			P1	2019.10.11	
et.					
	Reliability test	nown in bei	OW.		
<table 7.="" reliability="" td="" tes<=""><th></th><td>nditions></td><td></td><td></td></table>		nditions>			
Test Items			Condition	IS	
ature storage	High temper	Ta = 70 °C	C, 48 hrs		
Low temperature storage			Ta = -40°C, 48 hrs		
High temperature & high humidity operation test			Ta = 60 °C, 90%RH, 48hrs		
High temperature operation			C, 48 hrs		
ature operation	Low tempera	Ta = -10 °	°C, 48 hrs		
y test items can only b	The Reliabilit	plied to the	BLU 20% o	n duty Mode	

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PRODUCT GROUP

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NO.	Description	Quantity	Size (mm)	
1	LCM per Box	200pcs		
2	LCM per Tray	8pcs		
3	PET Tray	26ea (1ea empty)	320mm ×225mm×16mm	
4	Antistatic Bag	1ea	650×550×0.08mm	
5	PE Bag	1ea	480(L)×380(W)	
6	inner box	1ea	375×280×290mm	
7	Out Box	1ea	545(L)×380(W)×270(H)	
8	Distribution label			

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DZL		TFT LCD PRODUCT	P1	2019.10.11
10.2 Packing Pro	cedure			
Put 8pcs LCM into the PET tray;		Stack the Trays with LCMs in 25 layers, then cover 1 empty tray on the top; 200pcs LCM /25Tray	Put the 26 layers of Tray into an electrostatic shielding bag;	
		8/1 4/3 4/3 4/3 4/4		T
	Step 1	Step 2		Step 3
Put the Pet bag into box	the inner	Put the inner box into the Out Box	Seal the outer box lable on the surface 84pcs LCMs/Box	and mark the ce of outer box.
	Step 4	Step 5		Step 6
The 8 cartons are sta layer.They will be sta	acked in one acked in 4			
layers				
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